



SUGGESTED PROCEDURE FOR COMPLETE OIL FLUSH FOR SEAMER MODELS 140S

PURPOSE

The following procedure is performed to remove sugar and other contaminants from internal machine components.

NOTE: This procedure is to be followed after a production run when the machine is hot. The oil recommended for this procedure is Fuchs Cassida GLE 150. The Fuchs Cassida is synthetic blended oil with emulsifying agents that will carry the hot water in the procedure listed below to dissolve and remove the sugar and other contaminants while lubricating the machine.

PROCEDURE

CAUTION: Once the flushing procedure is started continue until finished. Do not let the Seamer stop and cool or deposits of contaminant can settle on areas and will not get removed with this process.

1. Clean outside of Seamer with hot water. Disconnect drain line from upper turret housing at base. Clean with hot water between the Upper Seaming Turret and Upper Turret housing area.
2. Drain oil from all reservoirs in Seamer less enclosed gear boxes (example feed chain drive). Drain Trabon/Graco reservoir and refill with clean oil.
3. Remove oil filtration filters from filtration system.
4. Mix 40 quarts of Cassida oil with 6 quarts of 140°F water. Mix well. DO NOT use more than 15% of water.
5. Fill Seamer reservoirs and filtration filter canisters with heated oil and water mixture. With seamer in jog speed pour remaining mixture of oil and water over upper turret components.
6. Run seamer at 300 CPM for one hour. Manually refill Trabon/Graco reservoir during this run. Do not allow HTI filtration unit to refill the Trabon/Graco reservoir with oil flush mixture.
7. Drain oil flush mixture from all reservoirs including Trabon/Graco reservoir.



8. Fill seamer reservoirs, filtration canisters (do not install filters) and Trabon/Graco reservoir with clean Cassida oil and run seamer at 300 CPM for one hour.
9. Drain oil from all reservoirs.
10. Fill Seamer Reservoirs and Trabon/Graco reservoir with clean oil.
11. Install new filters in filtration system and fill with clean oil.
12. After one week of production change oil filtration filters with new filters.

NOTE: Refer to Service Notices [ALL14008](#) for 62H/63H, 81L/101L/121L Seamer Oil Flush. Service Notice [18114002](#) for 180S/181S Seamer Oil Flush.